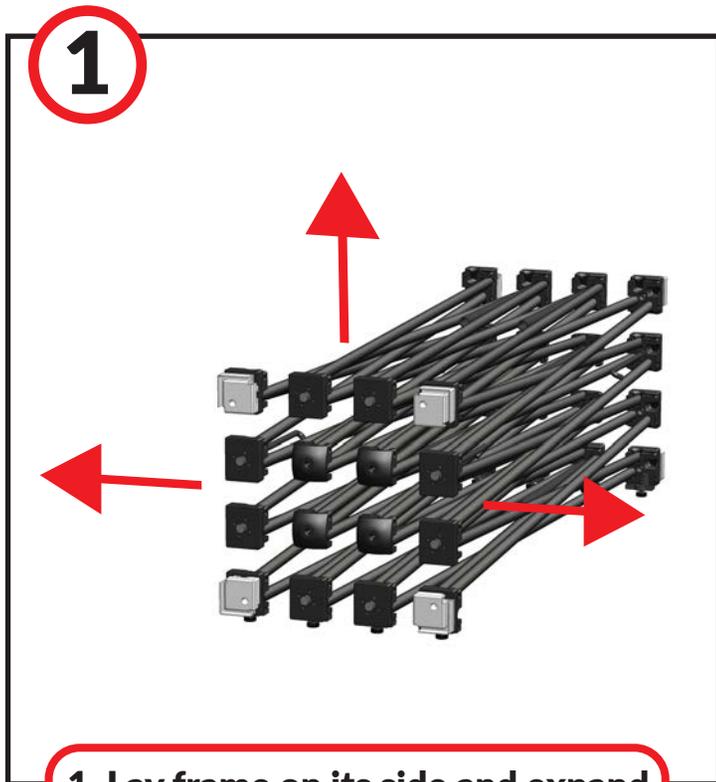


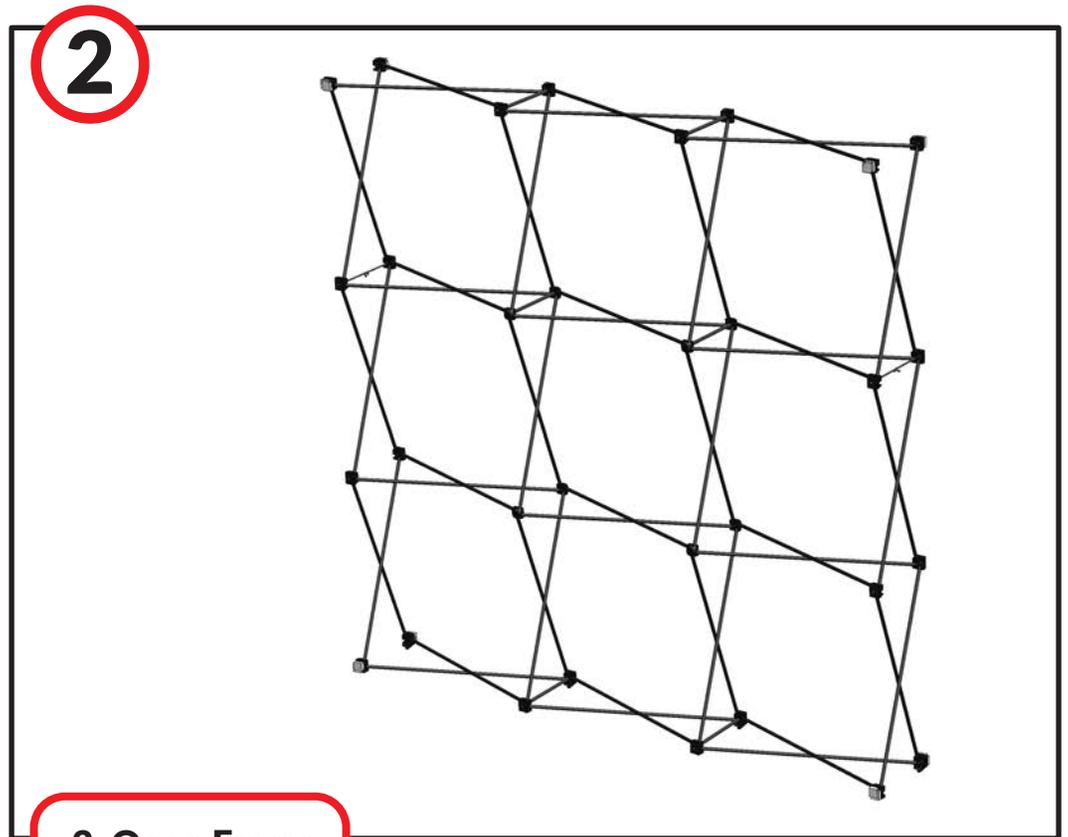
# X1<sup>TM</sup> S SEG DISPLAY

## Universal Set-Up Instructions

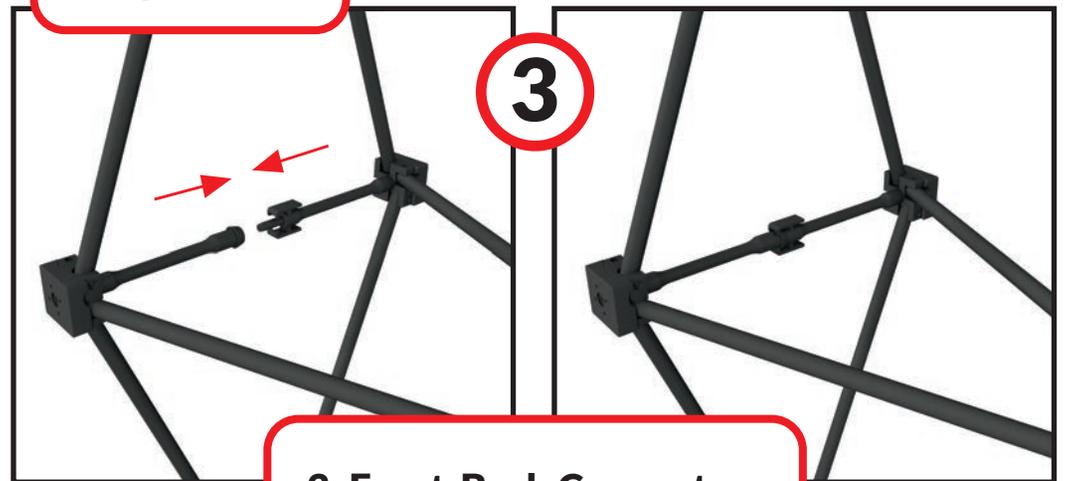
Set-up applies to 2x2, 1x3, 2x3, 3x3 and 4x3 Frames



1. Lay frame on its side and expand until magnets snap into place.



2. Open Frame



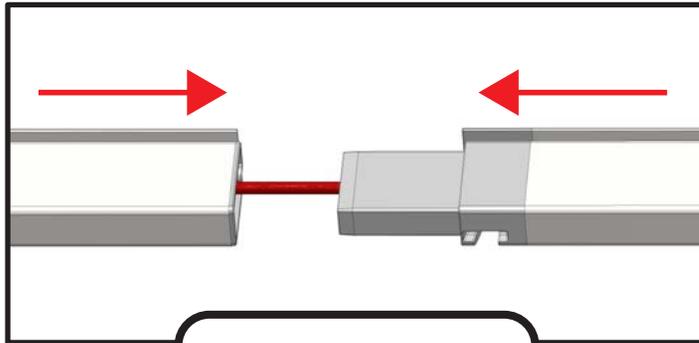
3. Front-Back Connectors

**4**

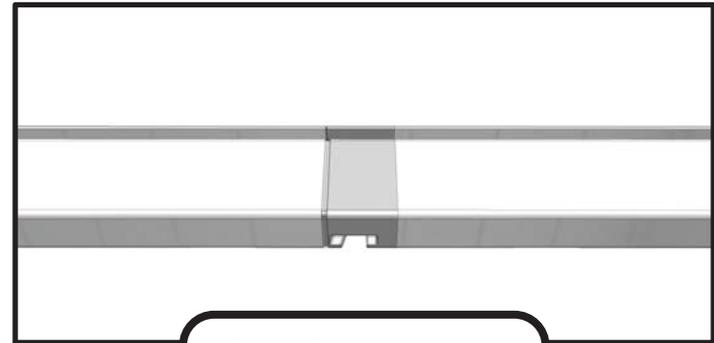


**3 quad channel bar open connections**

**4. Remove bungee channel bars from the channel bar bag. Unfold each channel bar and slide each bar together creating a rigid channel bar.**



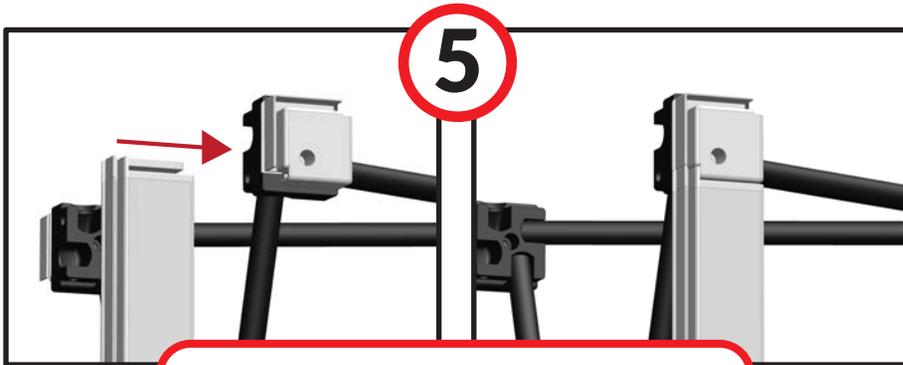
**Open Connection**



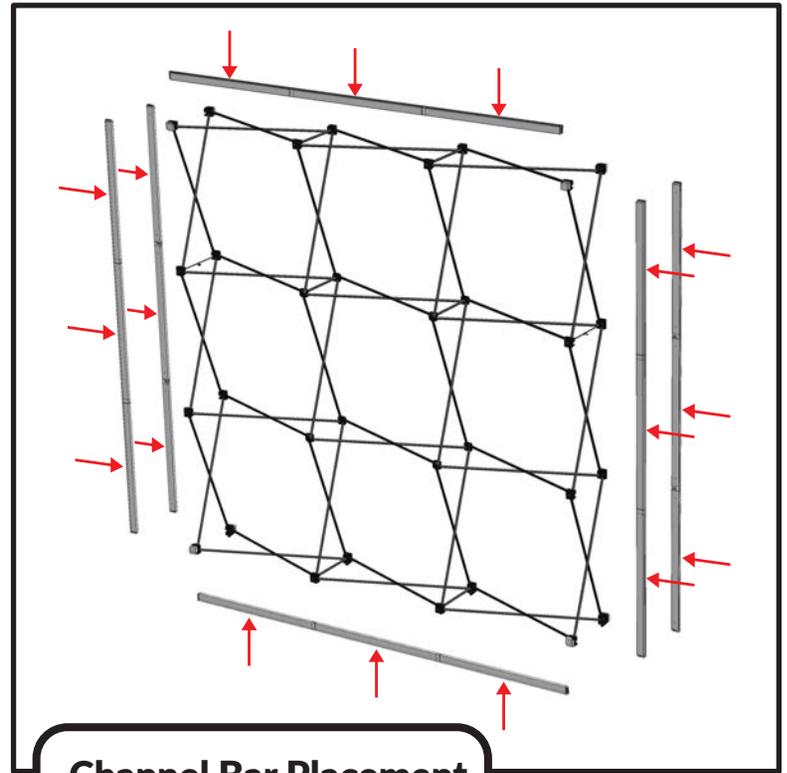
**Closed Connection**



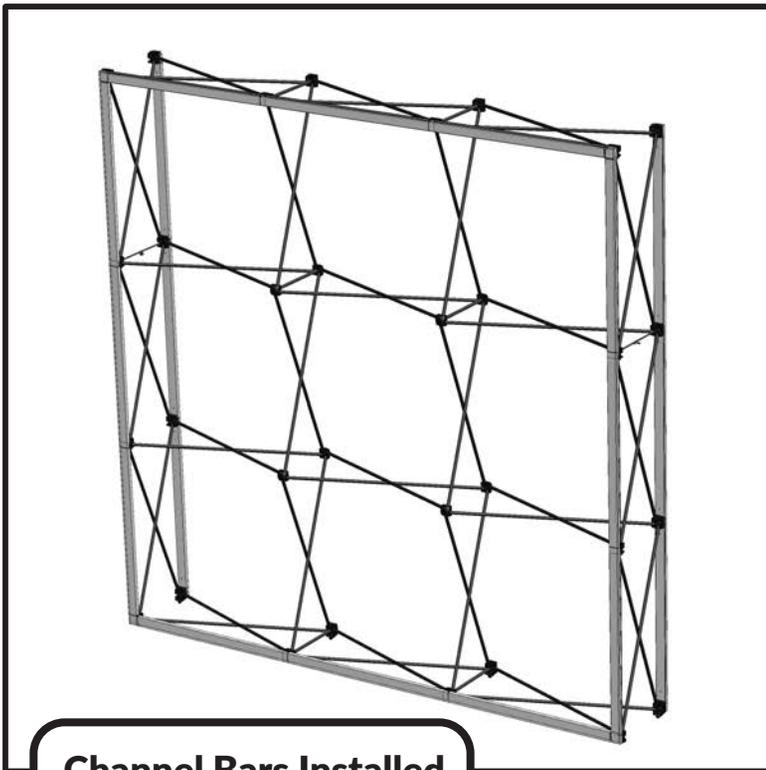
**Assembled 3 quad channel bar**



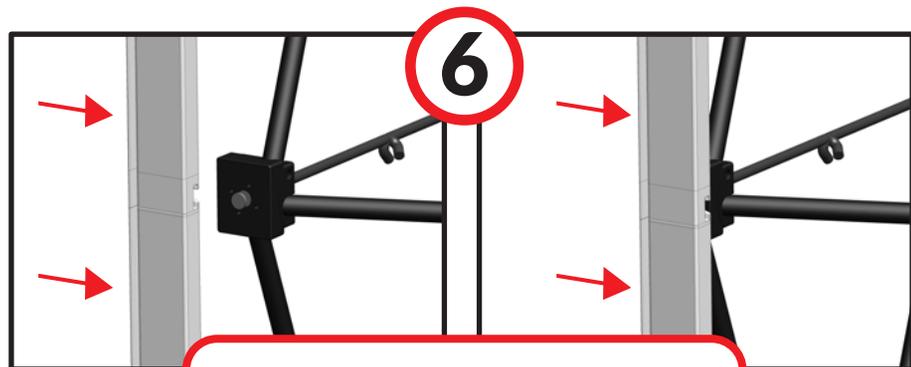
**5. Slide channel bar end into the corresponding slot of the corner hub. Push together until tight.**



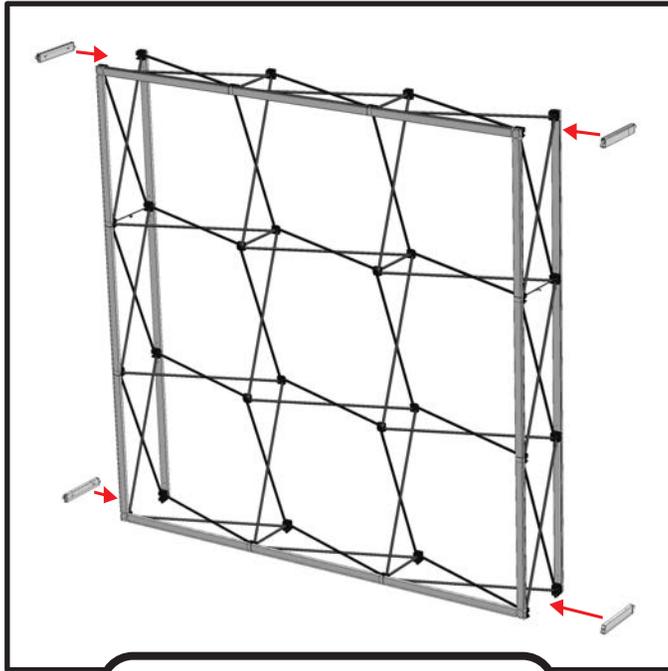
**Channel Bar Placement**



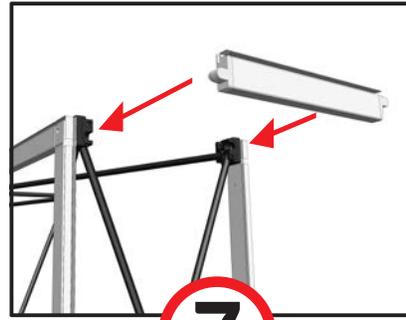
**Channel Bars Installed**



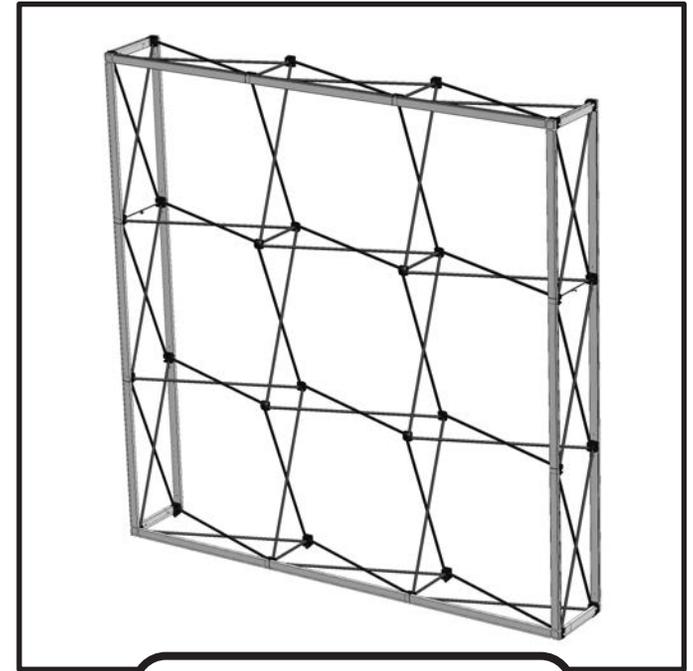
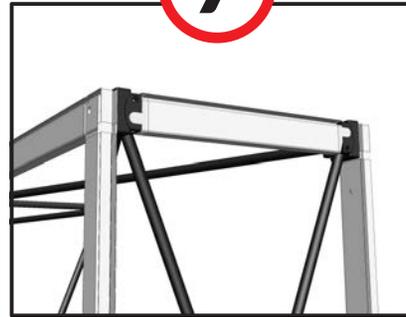
**6. Slide the middle channel bar hub connector over the corresponding post of the frame hub. Push together until tight.**



**Endcap Bar Placement**

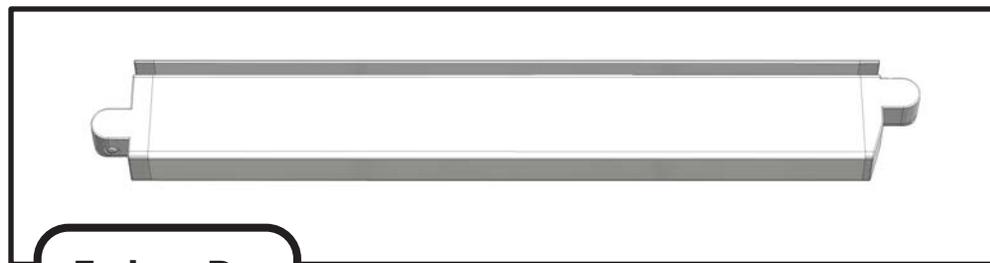


**7**



**Endcap Bars Installed**

**7. Locate the endcap channel bars. Align the endcap bar making sure the SEG groove is facing the exterior of the frame. Then slide the channel bar ends into the corresponding grooves on the endcaps of the frame as shown above.**



**Endcap Bar**

# X1<sup>™</sup><sub>S</sub>

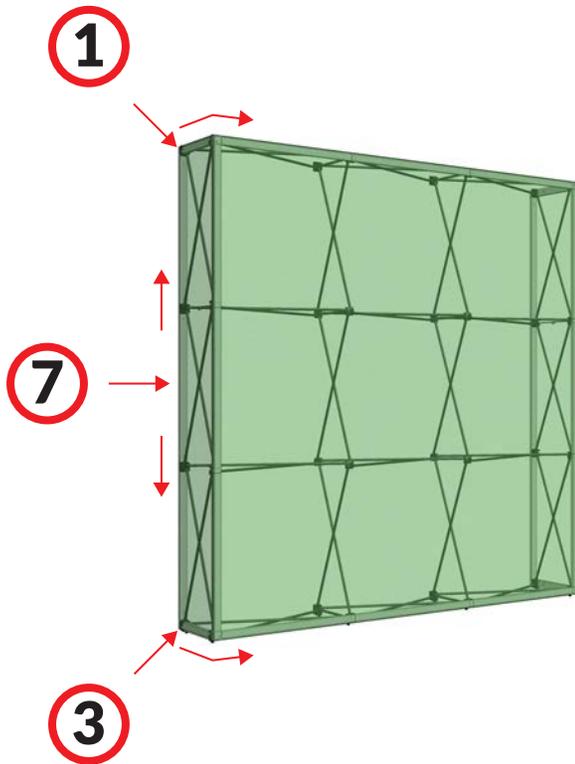
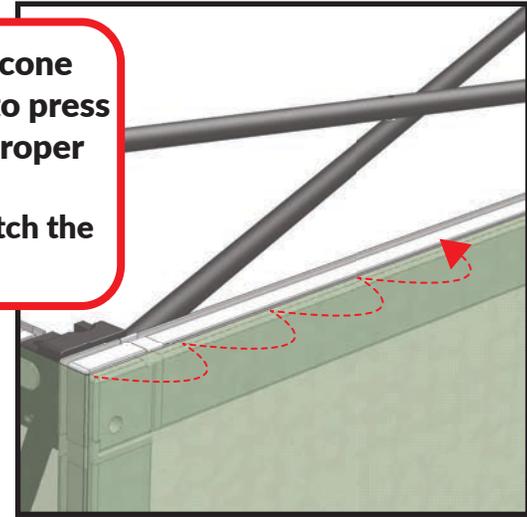
SEG DISPLAY

## 3x3 Standard SEG

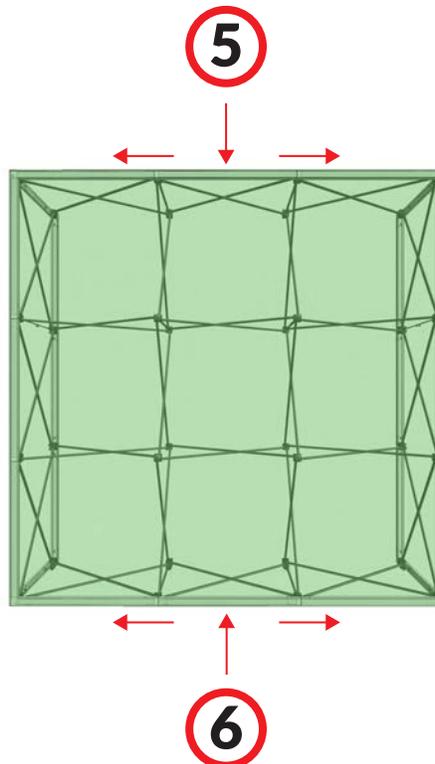
Graphic Installation Instructions

**Pro Tip:** When installing the SEG silicone into the SEG groove it is important to press the graphic into place to achieve a proper fit.

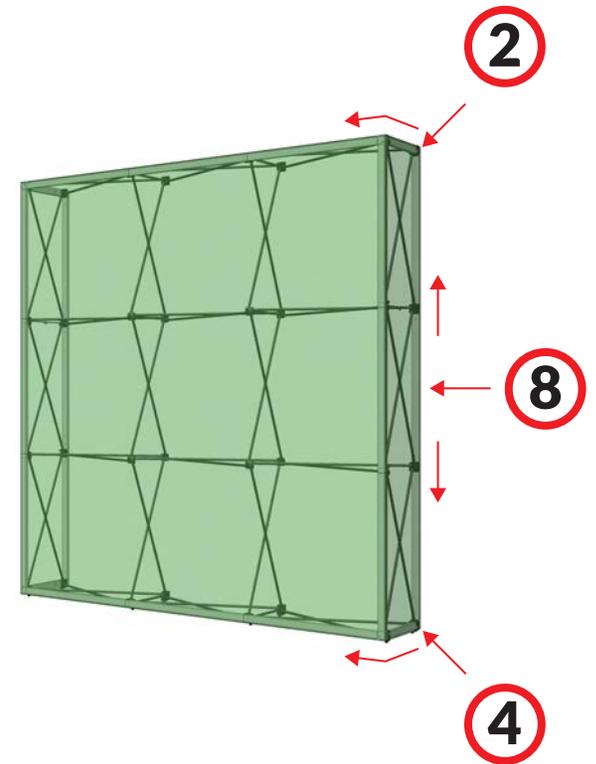
\*Sliding the silicone into place will stretch the silicone and graphic.



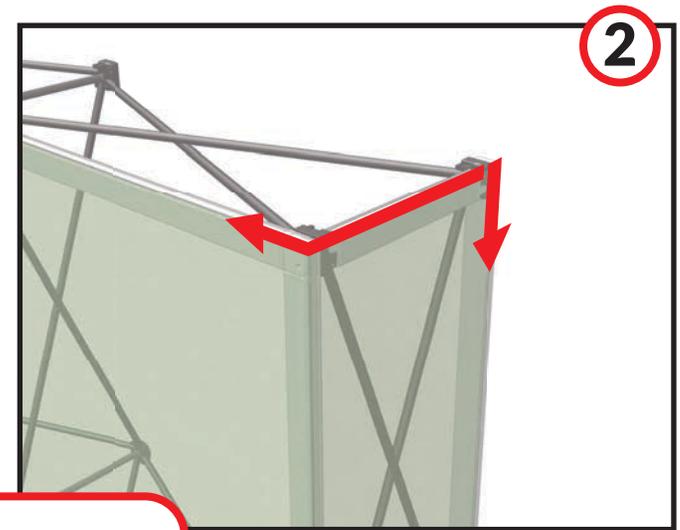
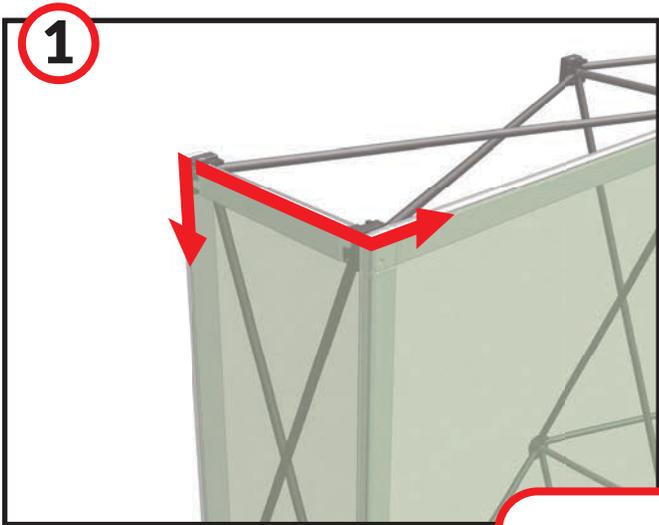
Left Side



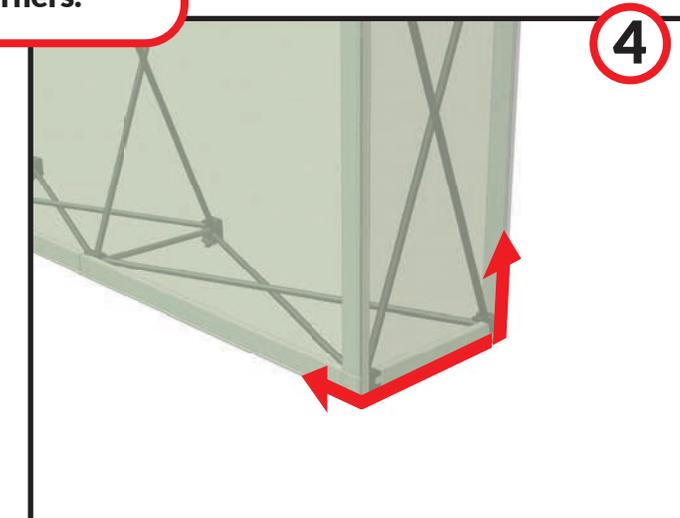
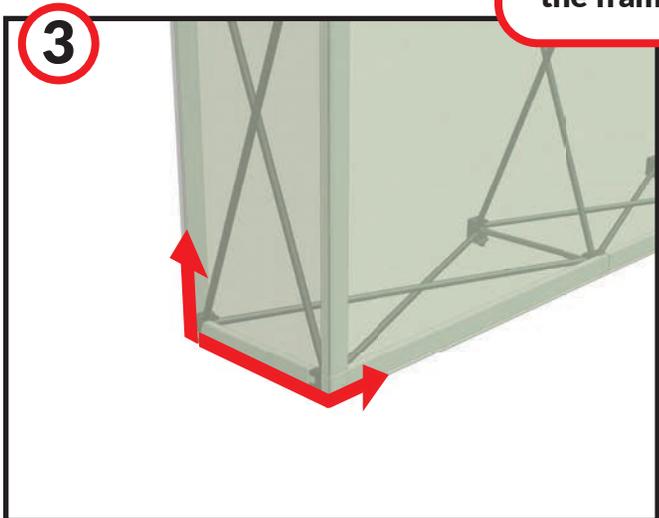
Front

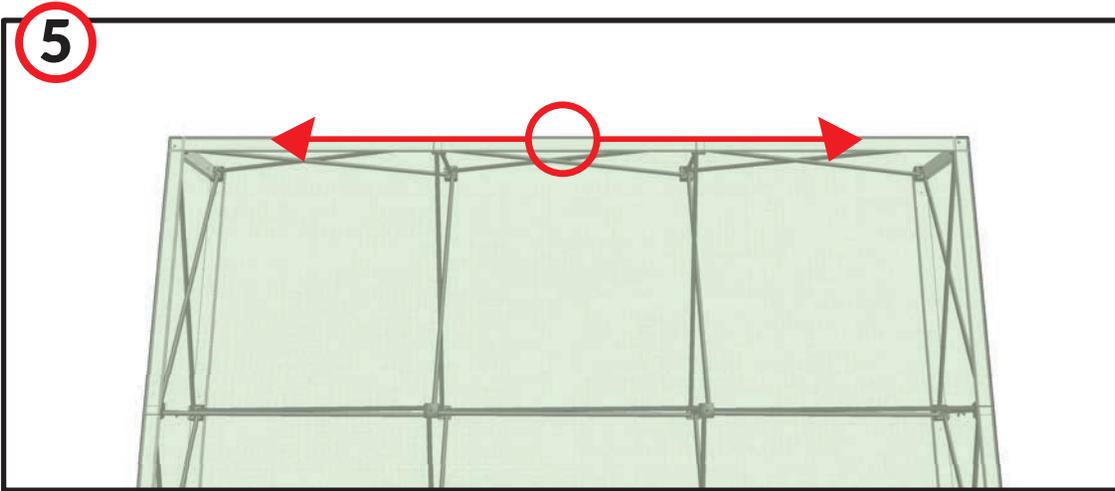


Right Side

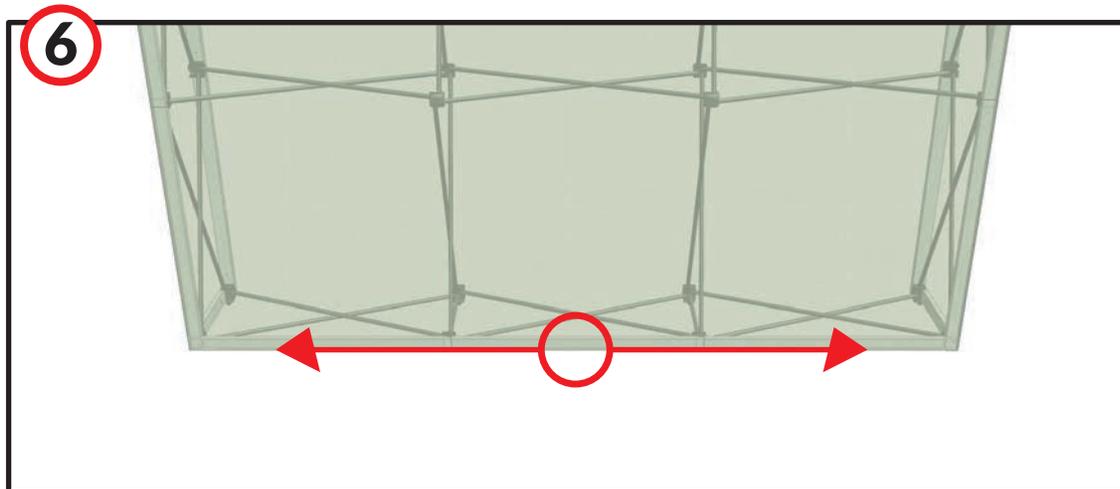


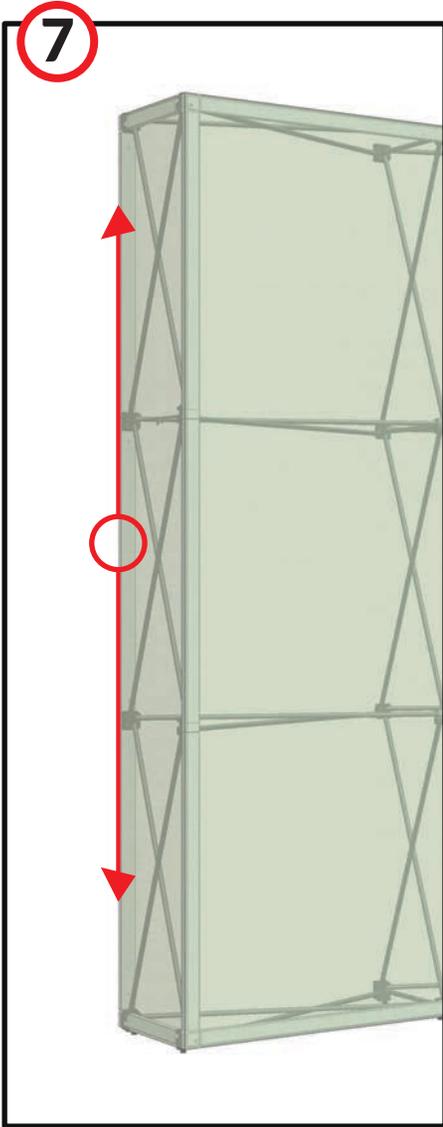
**1-4. Starting in the top left corner, insert the silicone edge of the graphic into the side of the left rear channel bar and press into the groove about 6 in from the corner to secure the graphic in place. While supporting the graphic in your right hand press the silicone into the groove across the endcap channel bar and around to the front of the frame another in. While supporting the graphic move to the right side of the frame and repeat. Do this for all four corners.**



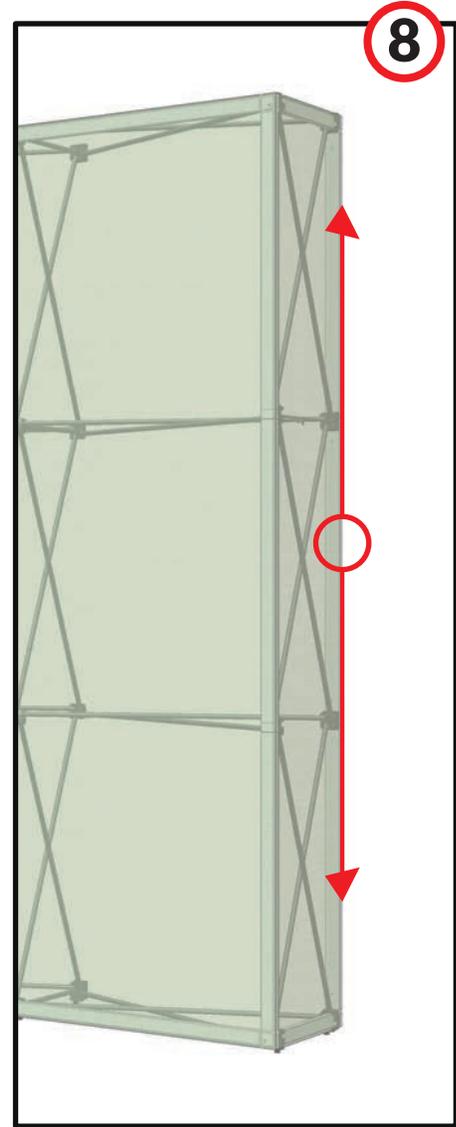


**5-6. After all four corners are installed move to the center of the top of the graphic. Press the silicone into the SEG groove pressing the silicone into the groove alternating sides until the top of the graphic is installed. Repeat for the bottom of the graphic.**





**7-8. Move to the center of the left endcap and press the silicone into the SEG groove pressing the silicone into the groove alternating ether side of center until the left endcap graphic is installed. Repeat for the right endcap.**



# Display Dimensions

## X1s Standard 3x3

